



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-641-011
Job Sheet 176870



Part No: D205-641-011

Job Qty: 2 ea

Part Name: Ground Handling Lugs



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:J Removed Manufacturing 05-10-25 JLM IPP K Rev D dwg 09.01.28 EC verifiedby:DD
IPP REV:L 10.12.08 PER ECN10-661 DSI9536 REVA DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Stores/Pkg-1	68-6	5/18/18	MAY 02 2018
110	Packaging	2 pcs	5/18/18	5/18/18	0.00	0.00	Packaging1-2	5/18/18	5/18/18	MAY 02 2018
120	QC	2 pcs	5/18/18	5/18/18	0.00	0.00	QC4	5/18/18	5/18/18	MAY 02 2018
125	DC	2 pcs	5/18/18	5/18/18	0.00	0.00	DC	5/18/18	5/18/18	MAY 02 2018
130	Packaging	2 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-1	5/18/18	5/18/18	MAY 02 2018
140	QC21-FG	2 Ea	5/18/18	5/18/18	0.00	0.00	QC21	5/18/18	5/18/18	MAY 02 2018

Part Op 125 - Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D205-641-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C46A	Bolt	8 Ea (4 ea)	90-Start up Operation	5006303
D2570	Bushing	16 Ea (8 ea)	90-Start up Operation	5050129
D3405-041	Ground Handling Lug	2 Ea (1 ea)	90-Start up Operation	5049488
D3405-043	Ground Handling Lug	2 Ea (1 ea)	90-Start up Operation	5049490
MS21043-4	Nut	8 Ea (4 ea)	90-Start up Operation	5066069

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C46A	8	126	0
	D2570	16	198	0
	D3405-041	2	25	0
	D3405-043	2	28	0
	MS21043-4	8	1,069	0

Part Specifications

Specifications could not be found.



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CANADA
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Container No: S067706



Part: D205-641-011

Job No: 176870

Serial No/Batch: S067706

Revision:

Inspector:

Date: 05/02/19

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Description: GHW MODIFICATION

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																		
Description Work Order Deviation				Disposition																					
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :																							
Misidentified ☐	Past Due ☐																								